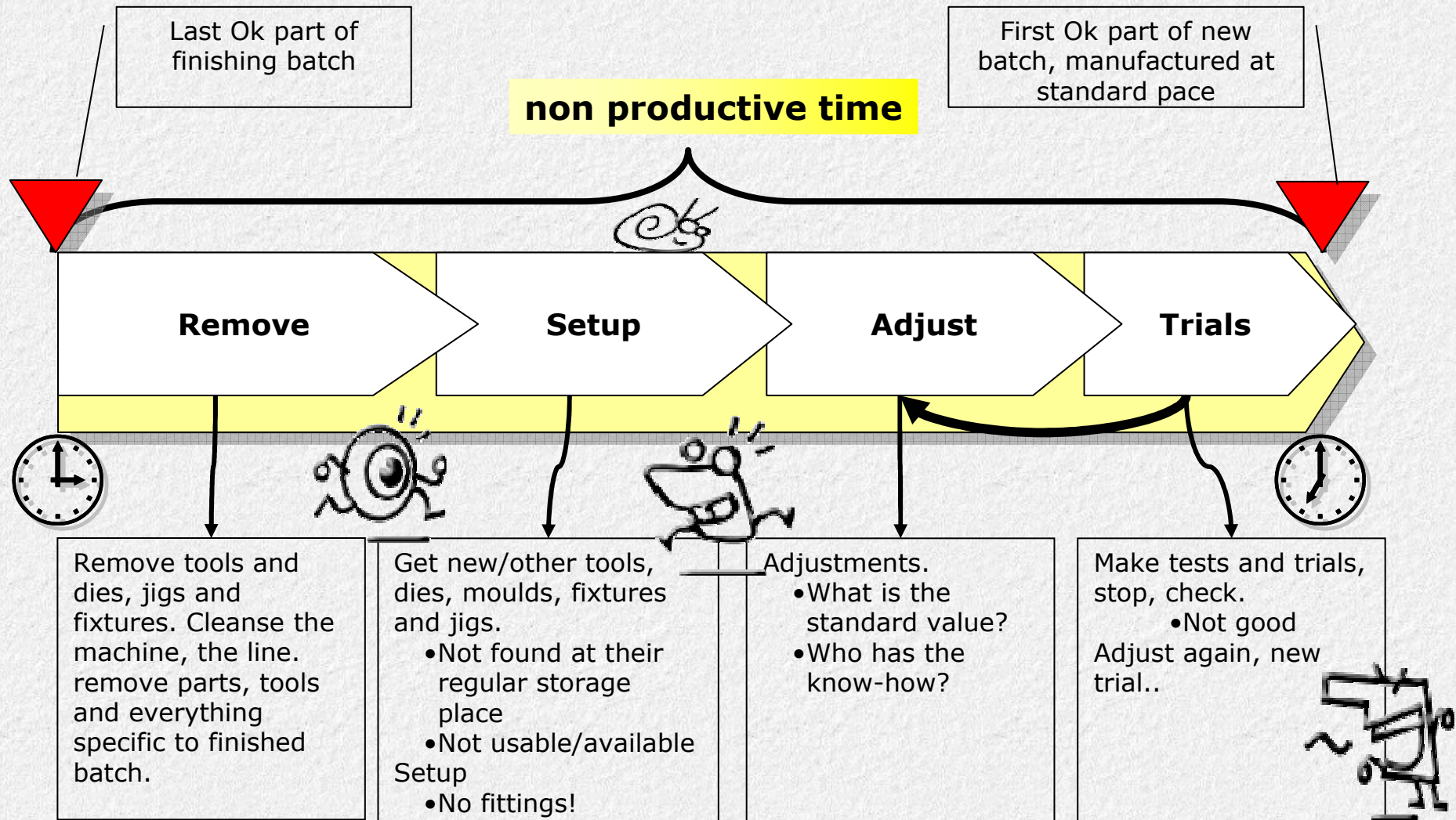


HC online

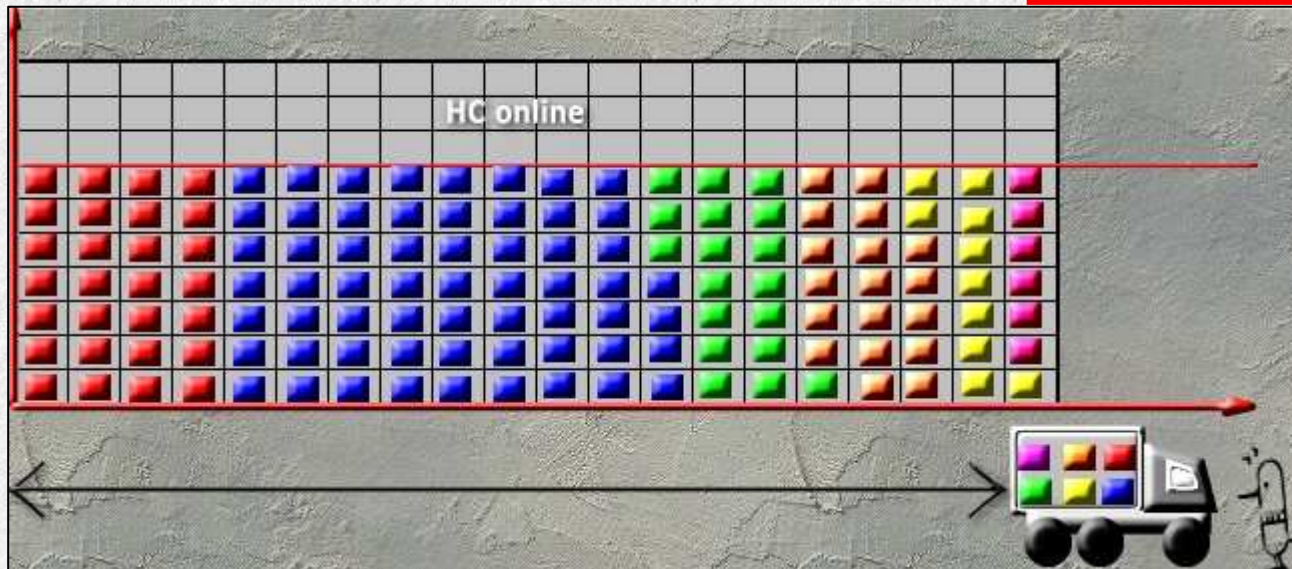
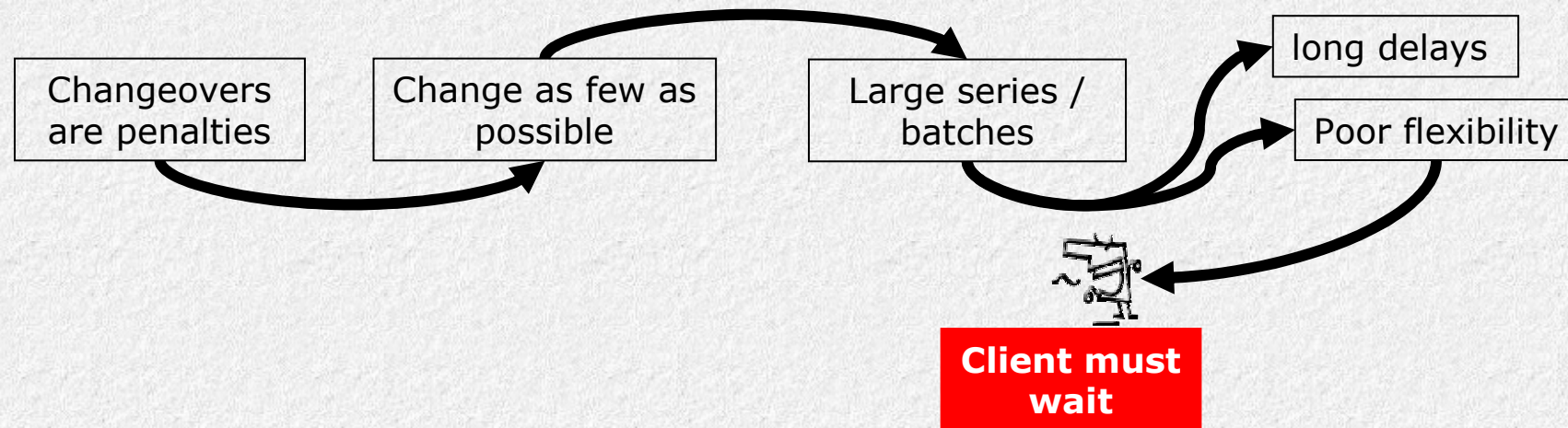
The stakes of
SMED
Single Minute Exchange of Die



Traditional changeover



Consequences of lengthy changeovers

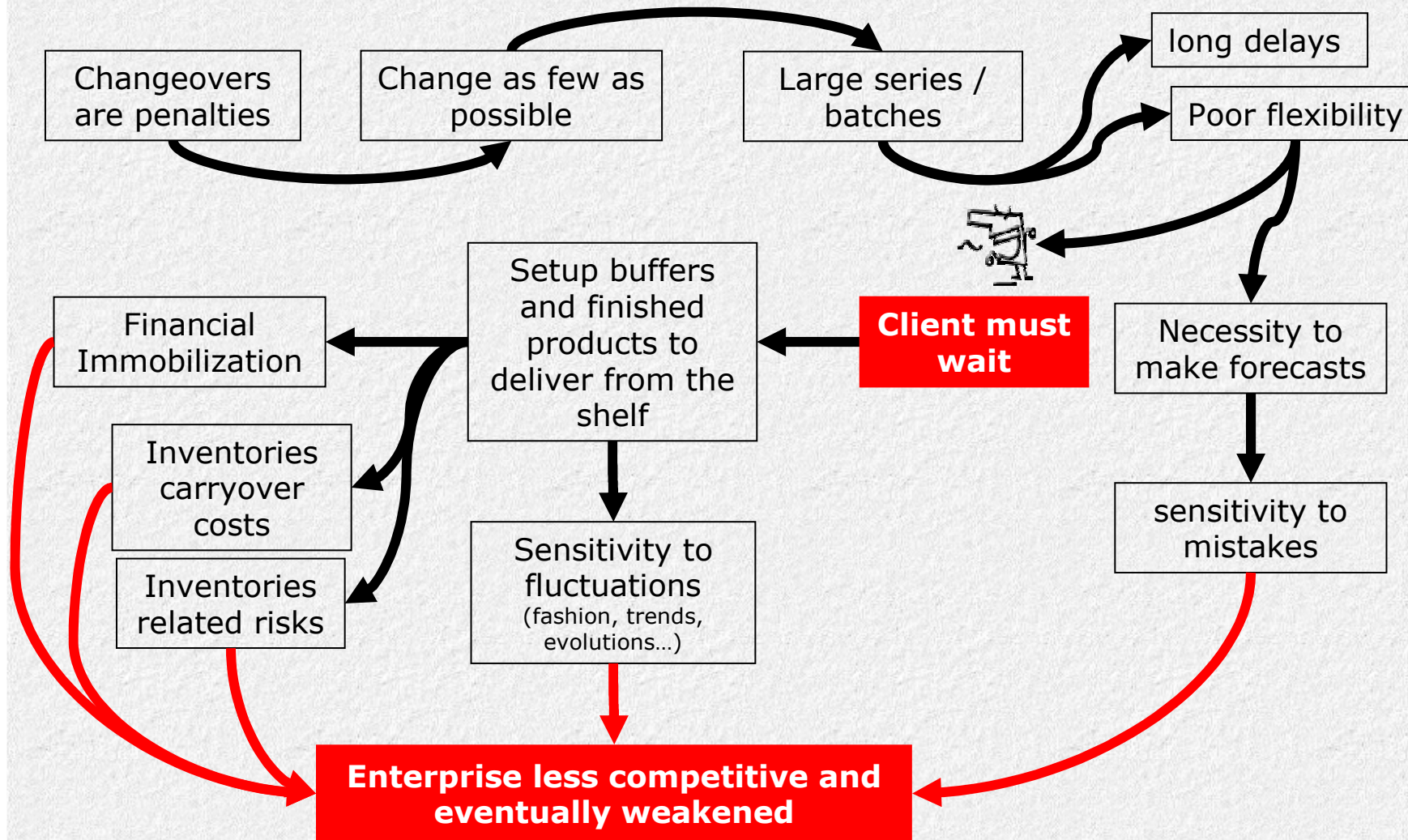


Example of delay

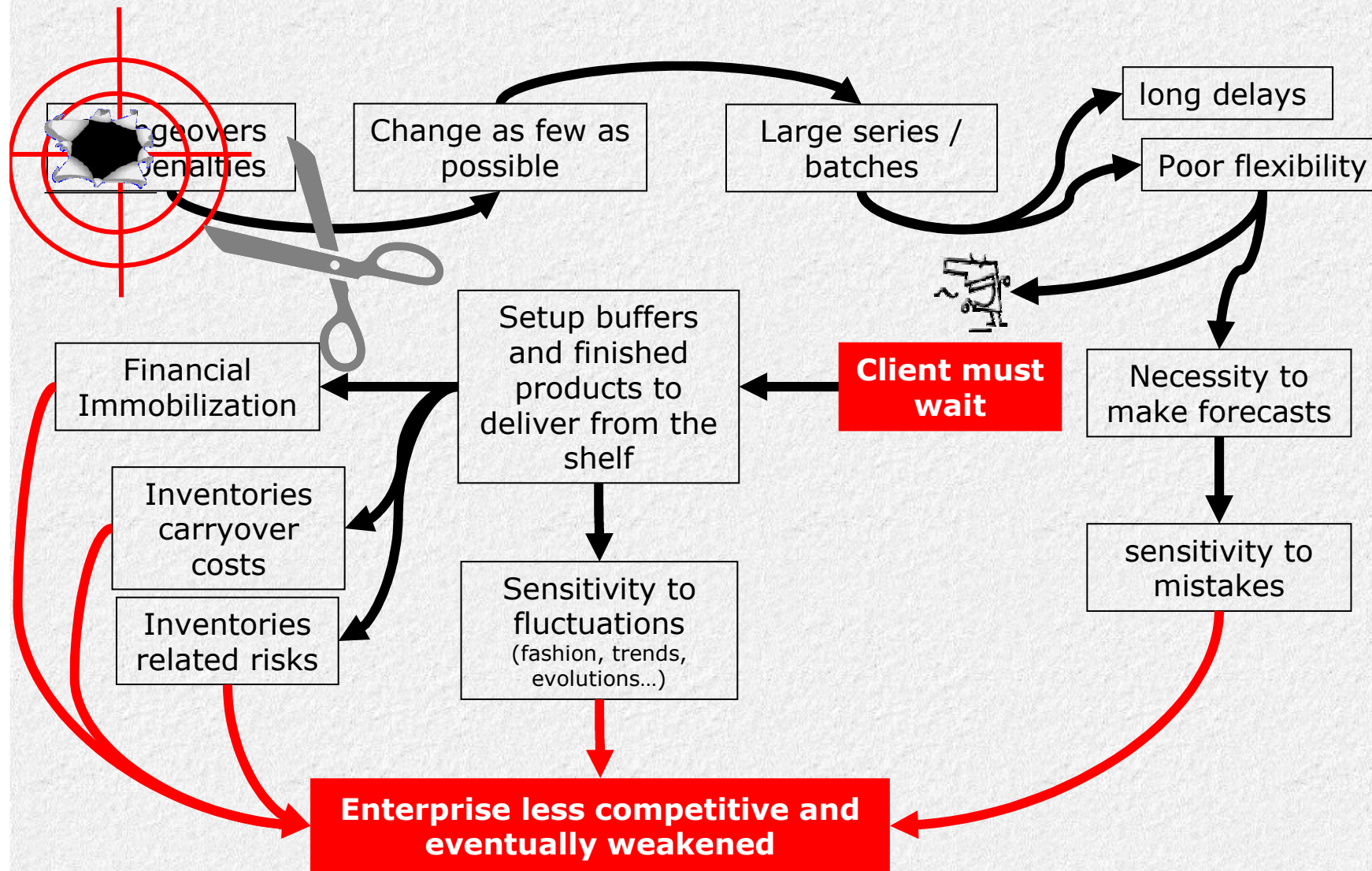
One column represents one working day of seven hours (lines).

To get a mixed batch of six different references, the client has to wait 20 days (delivery free of charge), while time really necessary to manufacture this order is 6 hours.

Consequences of lengthy changeovers



Implementing SMED is cutting the chain of **negatives** consequences



Consequences of quick changeovers

